

WCA's 14th Annual International Symposium & Business Expo
November 4-7, 2008 (Exhibits November 5-6)
Fairmont Hotel, San Jose, CA
BOOTH CONTRACT

This contract is for exhibit space at [WCA 2008 International Symposium & Business Expo](#). Upon receipt of this contract, signed by an authorized company representative, the Wireless Communications Association International (WCA) will assign booth space as indicated in this contract unless that booth space has been previously selected by another exhibitor. In such a case, the company will be contacted by the WCA to make an alternative selection. The authorized representative acknowledges that the company agrees to abide by the specific conditions set forth on the reverse of this document and with the *Rules of the Show*.

A signed and ratified copy of this agreement will be returned to the person signing this form indicating the company's booth assignment.

COMPANY NAME _____

ADDRESS _____

CITY/STATE/ZIP _____

TELEPHONE _____ FAX _____ E-MAIL _____

EXHIBIT COORDINATOR
 (the individual responsible for organizing your exhibit) _____

PRIMARY CONTACT
 (the individual to whom we should address ALL show related correspondence) _____

BOOTH INFORMATION All exhibit spaces are 10' wide by 8' deep. Exhibit fees are \$2800 per space for WCA member companies and \$3600 for non-member companies. Booth rental includes a 10' back drape, 3' side drapes and a 7"x44" identification sign. Rental also includes one pass to the conference for booth staff. Each 8' x 10' space includes one 2' x 6' draped table, two chairs and one electrical outlet.

<u>BOOTH PREFERENCES</u>	SIZE	IF POSSIBLE DO NOT LOCATE BOOTH NEAR:
1 st Choice: Booth(s) # _____	_____	Company #1: _____
2 nd Choice: Booth(s) # _____	_____	Company #2: _____
3 rd Choice: Booth(s) # _____	_____	Company #3: _____
4 th Choice Booth(s) # _____	_____	
5 th Choice Booth(s) # _____	_____	

 Exhibitor Representative Printed Name Date

 WCA Representative Printed Name Date

Provide billing address if different than above. _____

Payment for Booth Space

Payment for booth space will be due as follows:

25% by February 1, 2008 or 30 days following receipt of invoice, whichever occurs first
25% April 4, 2008
50% June 6, 2008

Contracts for exhibit space executed after February 1, 2008 must be accompanied by a deposit equal to 25% of the total booth payment if submitted prior to April 4, 2008 and 50% if submitted thereafter. Contracts or requests for exhibit space not accompanied by payment will be held until payment is received. No booth assignment will be confirmed until payment is received. Booth space must be paid in full by June 6, 2008 or the deposit will be forfeited and the space re-sold.

Priority Point System

Initial booth assignments will be made in accordance with the Wireless Communications Association's priority point system. Points earned throughout the preceding year and in previous expositions will be considered in the initial assignment of booth space. Once each company with priority points has had an opportunity to select booth space (whether or not they choose to make a selection), the point system will not apply and booth assignments will be made on a first-come, first-served basis.

Sharing or Subletting Exhibit Space is Not Allowed

Exhibiting companies may not share or sublet any portion of their booth space to another non-exhibiting company without the express written permission of the Wireless Communications Association. The use of non-exhibiting company literature or displays is also prohibited by this contract.

Cancellation/Booth Reduction Policy

If an exhibitor cancels or reduces booth space, the Wireless Communications Association will refund exhibit space payments on a sliding scale basis defined below. These forfeitures will be effective even though the reduced or canceled exhibit space may subsequently be sold to another company. Reduced space is considered cancelled space.

Prior to Feb. 1, 2008*	Between Feb. 1 & Apr. 4, 2008*	After Jun. 6, 2008*
25% of the total exhibit space fees due	50% of the total exhibit space fees due	100% of the total exhibit space fees due

Cancellation of Exposition

Should the exposition be canceled for any reason whatsoever, the rental and lease of space to the exhibitor shall be terminated, in which case the limit of claim for damage and/or compensation by the exhibitor shall be the pro rata amount paid.

Reassignment of Booth Space

The WCA reserves the right to reassign booth space in the best interests of the exposition. This will only be done to either consolidate or expand the exposition to the benefit of all exhibitors. If it becomes necessary to reassign booth space under these circumstances, every effort will be made by the WCA to assure exhibitors booth space comparable to that originally selected.